

Date: Tuesday, 19/08/2008 4:06:15 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: COVER PLATE
Job Number	: 41482		
Estimate Number	: 13394		
P.O. Number	:	Part Number	: PB6743001181
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: B6743001 PAGE29
Prsht Rev.	: NC	Project Number	: N/A
First issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40033	Material	:
Written By	:	Due Date	: 18/09/2008 Qty: 20 Um: Each
Checked & Approved By	: <u>JUL 08 8.20</u>		
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M2024T3S032	2024-T3 .032 sheet
-----	-------------	--------------------



Comment: Qty.: 1.1101 sf(s)/Unit Total: 22.2012 sf(s)

2024-T3 Sheet 0.032"

batch: 10855 B 8-9-8

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1 B 8-9-8

Prog Rev: B1

\*\*\*\*grain direction along 7.25" \*\*\*\*

2-Deburr if necessary B 8-9-8



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



B 8-9-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

5 08/09/08 (20)

5.0	BRAKE NC	NC BRAKE
-----	----------	----------



Comment: NC BRAKE

Bend as per Dwg B67-43001

5 08/09/11 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:15 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 41482

Part Number: PB6743001181

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/11 (20)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-1 08/09/12

(20X)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

2:50  
320°F  
320

M-1 08/09/12

(20X)

(Pb)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

C 8/9/12 (20)

10.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

C 208/09/16 (20)

210:7171

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

C 8/9/29 (20)

12.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 08/09/30 (20)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SP0

8/9/30

(20)

SP

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
6/9/30	# E1	Permut <i>Permut</i> ADD Step to <del>write</del> write with Permut Pen/Marker Part and Batch number Below sending to Tolman. on Bottom of Part.	<i>[Signature]</i>	08/09/30		<i>[Signature]</i> 08.09.30	<i>[Signature]</i> 08/09/30	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:16 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 41482

Part Number: PB6743001181

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

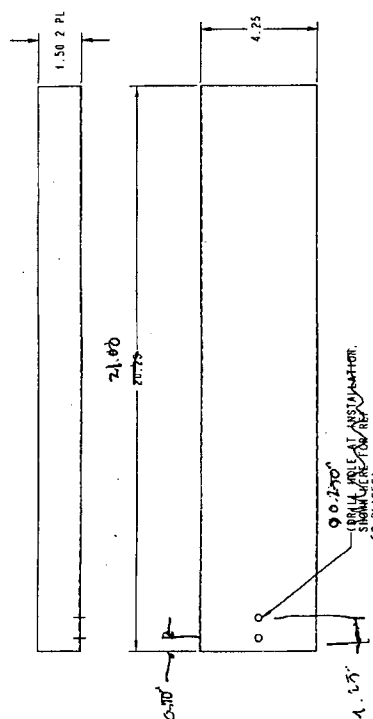
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

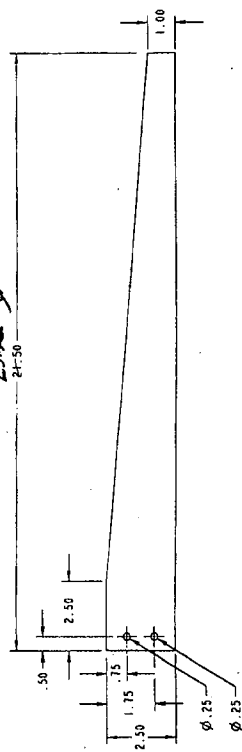
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

RELEASED  
10-17-20



② -181 COVER PLATE  $\frac{1}{8}$ "  
MATERIAL: .032 THK, 2024-13, 00-A-230/4  
SCALE 0.500



④ -179 SHORT SIDE PLATE  $\frac{1}{8}$ "  
MATERIAL: .125 THK, 8061-16, 00-A-230/11  
SCALE 0.500

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO A MENDICENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 41482

PREMIER AVIATION, INC.  
10000 W. 10TH AVE., SUITE 100  
DENVER, COLORADO 80231  
DLOSUV8 B67-43001 81  
SHEET 23 OF 45

ORIGINAL

FB 6743001-181

<b>X</b>	<b>First Article</b>	<b>X</b>	<b>Prototype</b>
----------	----------------------	----------	------------------

Measured by:	IB	Audited by:		Prototype Approval:	1
Date:	8-9-8	Date:	08/04/08	Date:	1/4





# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Release Note No.  
**R92-30213**  
Ship Date  
26-Sep-08

## COPY

Bill No:

**Dart Aerospace**  
270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Call: Chantal Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	
21962	16-Sep-08	CDART100	Barney Bangs	
Customer PO Number	Ship Via	Packing Slip No.		
PO00007171	Pick-Up	30213		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
421-107	20	EA	20	
Part Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) WG Rev: NR Comments: Lot No: BATCH0000000004 Qty: 20				
421-109	9	EA	9	
Part Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) WG Rev: A Comments: Lot No: BATCH0000000004 Qty: 9				
421-104	20	EA	20	
Part Blade Fold Kit - Pad #5/ Drawing No: (Ref B67-43001-173 Rev B1) WG Rev: A Comments: Lot No: BATCH0000000006 Qty: 20				
421-103	20	EA	20	
Part Blade Fold Kit - Pad #4/ Drawing No: (Ref B67-43001-181 Rev B1) WG Rev: A Comments: Lot No: BATCH0000000004 Qty: 20				
421-108	12	EA	12	
Part Blade Fold Kit - Pad #9/ Drawing No: (Ref B67-43001-267 Rev B1) WG Rev: NR Comments:				

S  
08/09/30

S  
08/09/30

## RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Release Note No.

**R92-30213**

Ship Date

26-Sep-08

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Call: Chantal Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.

21962

Order Date

16-Sep-08

Customer PO Number

PO00007171

Item No.

Description

Lot No: BATCH0000000003 Qty: 12

Customer No.

CDART100

Ship Via

Pick-Up

Qty

UOM

Qty Shipped/Returned

Sales Rep.

Barney Bangs


Packing Slip No.

30213

Qty Backordered

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

09/26/2008

Date



# J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems  
Fax: 613-632-2030  
Attention: Sandra Nadeau  
Fax From: Deanna Penner

EDMONTON  
HEAD OFFICE  
12122-68 Street  
Edmonton AB T5B 1R1  
Canada  
Phone: (780) 474-5721

## Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq. Yd. / Product Weight is 10.94 oz per Lin. Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq. Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,  
101630226, 101630234, 101630275 & 101630283 &  
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,  
101630234, 101630275 & 101630283  
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,  
J. Ennis Fabrics Ltd.

*D. Penner*

Deanna Penner  
Product Development

English: 1-800-66-ENNIS

Fax: (780) 478-6135  
www.jennisfabrics.com

Français: 1-888-66-ENNIS

2

# 1095 / 10

TORONTO  
6800 Kenway Drive  
Mississauga ON L5T 2N3  
Canada

CALGARY  
2nd Floor 337-17 Avenue SW  
Calgary AB T2S 0A5  
Canada

VANCOUVER  
3911 Bridgeport Road  
Richmond BC V6V 1J6  
Canada